

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Thousand Oaks - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Extremely narrow aisles offer more storage space since there is less space needed for aisle access. Configuring the warehouse is known as warehouse optimization. Warehouse Optimization There are several significant benefits of implementing very narrow aisle warehouse optimization. Because very narrow forklift trucks were developed to take up less space in maneuvering, it is now possible to decrease warehouse aisle width to less than half the width required by standard forklifts. Certain models of very narrow aisle forklifts can increase the square foot storage capabilities by delivering greater stacking heights. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. Square footage is costly in urban areas and any way to reduce warehousing costs can save a company money. When planned carefully and properly, it is possible to increase warehouse storage area by up to 80 percent by implementing a very narrow aisle width configuration. Very narrow aisle design facilitates greater product access and more rack faces. This usually equates to less travel time gathering and storing product as more product is located within a smaller, more accessible area. Very narrow aisle layouts and narrow aisle layouts are popular for warehouses. Narrow aisles are measured as those that use fewer than eleven feet of aisle width. These widths reduce even further to roughly 6.5 feet for very narrow aisles. Either of these widths drastically increases storage potential. Standard forklifts can have issues with turning in these aisle widths. To meet these challenges, several different types of very narrow forklifts have been specially developed for various types of tasks to allow easier maneuvering in narrow aisle widths. Before choosing a forklift for a particular job, it is vital to know the dimensions of the aisle. Having the right aisle dimensions will save money and time instead of purchasing the wrong forklift that won't be able to conquer the applications. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access. Very Narrow Aisle Forklift Trucks Rechargeable batteries are typical for powering very narrow aisle forklift trucks and most models are electric. These very narrow aisle trucks are more commonly available as stand-up riders, which helps increase productivity and operator comfort. The most commonly used types of very narrow aisle forklift trucks are: 1. Reach trucks 2. Order pickers; 3. End-control riders; and 4. Turret or swing-mast. Reach Forklift Trucks The reach trucks were created as a type of rider stacker forklift but can be modified specifically for narrow aisle usage. The reach trucks developed their name from their forward-reaching actions to get a load. The two kinds of reach trucks the moving carriage and the moving mast. The moving carriage works by raising and lowering the carriage and the driver. While the operator stays at ground level, the moving mast is responsible for raising and lowering the forks. The moving reach truck is typically considered the safest out of the two kinds of reach trucks. Reach trucks use a pantograph system, a type of jointed framework, which allows the operator to reach for or place a load without the need to move the forklift itself. Order Pickers Order pickers have been created to pick items from difficult, high racking systems. Order pickers are specific for lighter stock items that can be lifted by hand. They lift the operator up to reach the goods by identifying and choosing certain items to create an order. End-Control Riders End-control riders are used to pick loads located at floor level and transport the load horizontally, rather than lift or lower loads from various heights. Turret or Swing-Mast Forklift The turret or swing mast very narrow aisle forklifts have a swivel mast that pivots and articulates. The mast swivels to enable pallets to be positioned on the right or left side of the forklift. Guided Very Narrow Aisle Trucks Very narrow aisle forklift trucks can be guided by rail or wire down the aisles. Because the forklift is guided, thereby reducing the possibility of the forklift bumping racks while moving down the aisle, the aisles can be extremely narrow. Rail-guided applications use special rails set into the floor on either side of the aisle, funning the length of the

location and curving around the edge. The forklift is fitted with special wheel guides that slide into the rails, preventing the forklift from moving outside the rail guards. The wire-guidance system requires that the wires be installed into the floor, along the center of the aisle. These wire-guides work along the same principle as the rail guards except that the narrow aisle forklift is fitted with a wire-guide system that allows it to communicate with the floor wires which effectively steer the forklift, preventing it from straying outside of an allotted range.

**Work Site Considerations** There are a few critical considerations when implementing a very narrow aisle configuration. Because these very narrow aisle configurations include very tall racking systems, the condition of the floor and the construction of the racks must be done properly in order to avoid potentially disastrous outcomes. There are four areas which must be meticulously prepared before setting up a racking system and must be continuously monitored and maintained throughout the operation of the warehousing system:

1. The floor must be level;
2. Cracks must be repaired;
3. Load capacity of floor must be appropriate; and
4. The racks must be plumb.

**Level Floor** Because of the height of the racking systems, any slight slope of the floor is likely to negatively affect the plumbness of the racks, especially over time when loads are continuously placed and removed on the racks. A level floor is vital for the safety and integrity of the operator, employees, stock and the warehouse.

**Crack Repair** When there are floor cracks found, they need to be assessed and immediately fixed for safety concerns. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** The floor needs to meet specific minimum requirements prior to a narrow aisle configuration. At a minimum, the floor should consist of 3,000 psi concrete as well as contain evenly distributed rebar approximately 3 to 4 inches below the surface. Extra reinforcements might be needed depending on the load requirements and the configuration.

**Plumb Racks** Of great importance is the proper installation of the racking system. If installed improperly, there is a great chance of rack failure. One of the most important details to ensure proper installation, is that all racks are plumb. Rack shims can help the rack stay plumb to one inch at the height of thirty feet. Racking failure can happen if the aforementioned measures are not taken or implemented correctly. Employees can become hurt or killed in the event that racking failure occurs. Goods can be damaged along with forklifts and other equipment. Because of these reasons, these measures are the most important part of implementing a narrow aisle configuration for warehousing optimization.